Size Inches	Shape	MIN WALL	MAX WALL	CLR	GRIP Length	Bender	Pressure Die	Collet	Clearance	CLEAR Length
0.375	ROUND	0.035	SOLID	0.750	0.785	30	3.375	2.200	0.500	**6.075**
0.500	ROUND	0.049	SOLID	1.000	1.500	50	6.000	2.200	0.500	**8.700**
0.500	ROUND	0.049	SOLID	1.0,1.5	0.950	30	6.000	2.200	0.500	**8.700**
0.563	ROUND	0.049	SOLID	0.875	1.690	30	4.000	2.200	0.500	**6.700**
0.625	ROUND	0.049	SOLID	1.250	1.250	30	6.000	2.200	0.500	**8.700**
0.750	ROUND	0.049	SOLID	1.625,1.75,2.25	1.750	50	9.125	1.000	0.500	**10.625**
0.750	ROUND	0.049	SOLID	1.5,1.75,2.00,2.25	1.750	30	9.000	2.200	0.500	**11.700**
0.875	ROUND	0.035	SOLID	2.00,2.50	1.950	50	10.250	1.125	0.500	**11.875**
0.875	ROUND	0.035	SOL ID	2.625	1.575	30	7.875	2.200	0.500	**10.575**
0.875	ROUND	0.035	SOLID	2.625	1.575	30	11.875	2.200	0.500	**14.575**
1.000	ROUND	0.035	SOLID	1.75,2.0,2.5,2.75,3.0,7.0	1.750,2.000	50	12.000	1.250	0.500	**13.750**
1.000	ROUND	0.035	SOLID	3.000	1.750	30	12.000	2.200	0.500	**14.700**
1.125	ROUND	0.035	SOLID	2.438	2.250	50	10.500	1.375	0.500	**12.375**
1.250	ROUND	0.035	SOLID	2.5,3.0,3.25,4.5,8.313	1.915,2.500	50	10.375	1.375	0.500	**12.250**
1.375	ROUND	0.035	0.188	4.00,5.00	2.375,2.450	50	12.625	1.750	0.500	**14.875**
1.500	ROUND	0.035	0.188	3.0,3.5,4.75	4.500,3.125	50	14.000	1.875	0.500	**16.375**
1.750	ROUND	0.035	0.188	5.00,5.50	3.550	50	13.500	1.875	0.500	**15.875**
2.000	ROUND	0.035	0.156	3.00,3.50,4.00,6.00	4.000	50	16.000	1.875	0.500	**18.375**
3.000	ROUND	0.035	0.125	4.50,6.00,7.00,12.00	4.5,7.0,9.0	100	12.875	4.125	0.500	**17.500**
4.000	ROUND	0.035	0.125	6.00,8.00	9.000	100	21.625	2.500	0.500	**24.625**
Pipe										
1.663	RND PIPE	1-1/4" SCH 10	SCH 40	2.750	2.900	50	12.625	1.875	0.500	**15.000**
1.900	RND PIPE	1-1/2" SCH 10	SCH 40	3.000	4.250	50	11.375	1.875	0.500	**13.750**
Square										
0.750	SQUARE	0.065	SOLID	2.125	1.975	50	8.625	0.875	0.500	**10.000**
1.000	SQUARE	0.065	SOLID	3.500	4.000	50	10.000	1.875	0.500	**12.375**
1.250	SQUARE	0.065	0.188	3.750	3.500	50	16.000	1.875	0.500	**18.375**
2.000	SQUARE	0.065	0.188	6.000	4.500	100			0.500	
ROLLING TOOLING										
0.750	ROUND	0.028	SOLID	6.00" MIN	N/A	30	9.000	2.200	0.500	11.700
1.000	ROUND	0.035	0.188	8.00" MIN	N/A	30	12.000	2.200	0.500	14.700
3.000	ROUND	0.065	0.188	24.00" MIN	N/A	100	12.875	4.125	0.500	17.500